



ISSUE No & DATE	DETAILS OF CHANGE. MODIFICATION RECORD NUMBER. ECR NUMBER.
A 15.05.18	NEW DRAWING

THIS DRAWING IS THE PROPERTY OF RANGEMASTER AND REPRODUCTION IN WHOLE OR PART MAY NOT BE MADE WITHOUT THEIR WRITTEN CONSENT.

DRAWN NV	PROJECT	ASSEMBLY
SCALE 1:10	11840	

**TITLE**  
ELAN 90- DELUXE

**PART NUMBER**  
11840

MATERIAL AND FINISH SPECIFICATION

**AGA RANGEmaster**  
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**DO NOT SCALE OR GUESS. IF IN DOUBT, ASK.  
ALL MATERIALS MUST COMPLY WITH RoHS & REACH**

ALL MACHINING TO BE FREE FROM BURRS.  
TOLERANCES UNLESS OTHERWISE STATED:-  
ANGULAR  $\pm 30^\circ$   
WHOLE NUMBERS  $\pm 0.5$   
LINEAR DIMENSIONS ONE DECIMAL PLACE  $\pm 0.15$   
CIRCULAR HOLES  $\pm 0.15$   
CNC BEND RADII  $1.25 - 0$   
CNC BEND ANGLES  $\pm 2^\circ$   
**ALL DIMENSIONS  
IN MILLIMETRES**

